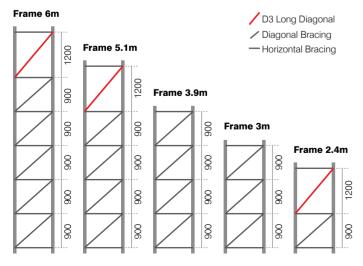


## **Bracing Diagram**



- 1. \*Attach metal feet to the bottom of the uprights using 1 M10x25 nut and bolt,1 M10x60 nut and bolt and the 28mm spacers as on the picture.
- **2.** Position bracing, starting from the bottom and secure finger tight using M10x60 nut and bolts. Where a single bracing is being positioned, use the 38mm spacer.

Check all bracing is in the correct position, the frame should be square, now tighten up all of the fixings in the frame. Repeat this process to create all of your frames.

- **3.** Place one claw of the beam into the upright followed by the other end and use a rubber mallet to tap the beam down, repeat for the second beam and insert safety pins.
- \*Lay uprights down on Jigging Benches/Surface you can work on

## **Tools Required**

17mm Spanner, 17mm Socket Set, Rubber Mallet, Jigging Benches

## **Safety Precaution**

competent people wearing safety glov

\*Two competent people wearing safety gloves, safety shoes and protective eyeware are recommended to undertake the assembly.

\*Depending on the size of the Racking Please refer to Method Statement when installing!

Pallet Racking must be fixed to the floor!

